

PROJECT TITLE : SPECIFICATIONS / PROCESS ASSURANCE

Period Covered : 23.8.1980 - 30.9.1980

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0. SPECIFICATIONS - OVERALL

1. SPECIFICATIONS PER PRODUCTION CENTER

1.1 FTR Fabriques de Tabac Réunies SA Neuchâtel

1.2 Intertaba S.p.A. Zola Predosa

1.3 PMH Ph. Morris Holland Eindhoven/Bergen op Zoom

MLF 080 Marlboro Filter is newly sold on the Channel Islands.

Marlboro 80 mm in 10s packs, MLE 018 and MLE 205, are sold in Sweden and Guadeloupe.

1.4 Ph. Morris Germany Munich/Berlin

1.5 Weltab SA Bruxelles

Provisional specifications are available from Weltab for the manufacture of the following brands in Liège, Belgium, with Jubilé:

- DYF Darcy Filtre
- DYR Darcy Rouge
- PMR Ph. Morris Regular
- REC Record
- VAR Visa Rouge
- VAV Visa Verte

Except for Record, the Jubilé specs correspond to the previous Weltab specs- Record has been re-engineered.

1.6 PM UK Ph. Morris London

The cigarette making spec MLK 09 Marlboro King Size, manufactured at Silvertown, has been modified regarding the diameter and packed cigarette moisture (new PME standards) and the filter RTD.

As Manchester Tobacco will produce MLK Marlboro King Size under contract for PM UK, new specs have been

issued for this company :

- MLK 34 cigarette making
- MLK 318 GB vends
- MLK 320 normal sale

1.7. Licensees

- DDR :
Project cigarette making specs have been established for the manufacture of a standard non-diluted MPH Multifilter 100s in Dresden.
- Holland :
A complet set of manufacturing specifications (7 different cigarettes and 14 packing versions) have been prepared for Ed. Laurens B.V. Gravenhague.

2. MATERIAL SPECIFICATIONS

2.1. Submissions to suppliers

PTP/081	577 10 81	Supplier :	Tann
PTP/083	577 10 71	"	Tann
PTP/015	Blancophan 40 A mec. perf.	"	Benkert
LTP/007	Acquafulge 944 BNG (total length 48mm)		Malaucene
LTP/011	" " " " " 58mm		Malaucene
PCF/052	Propafilm C.23		I.C.I.
PCF/056	" MTX 22		I.C.I.

2.2. Approvals by suppliers

PCP/042	BDP 30	Supplier :	Braunstein
PFM/037	Semi-filter "SPA" FLI	"	Job
PFP/027	Plug wrap HF 24 K 28 (4/2)	"	Glatz
PFP/036	Plug wrap FU-POV 100K	"	Sch. & Hoesch
LTP/007	Acquafulge 944 BNG (total length 48mm)		Malaucene
LTP/011	" " " " " 58mm)		Malaucene
PTP/022	330		Tann
PTP/055	330 EPZ		Tann
PTP/081	577 10 81		Tann
PTP/083	577 10 71		Tann
PCB/016	Gold cardboard		Waddingtons

3. PME STANDARD RECIPES

- Two new recipes have been established for project Maraschino: CEH-PC and CEH-AC.
- Eight recipes have been modified (new blends, new places of manufacture, etc.).

4. SPECIFICATIONS ON EDP

No progress.
Mr Mike Davis is expected to see us for another discussion on September 30, 1980.

5. P R O C E S S A S S U R A N C E

5.1 AccuRay

- PME Method No 710 "AccuRay Limits" is being written.
- It has been decided to review the specified AccuRay limits in several stages:
 - PM UK already modified
 - PMG being modified
 - Welstab will be modified
 - PMH will be modified beginning 1981 only
 - FTR will be settled by the end of 1980
- Several discussions with the AccuRay engineer have taken place (see memo THB to JBB dated 24.9.1980).

5.2 NTM Non-Tobacco Material Weights in Specifications

- The results from the production centers are expected regarding the usage of glues on the tipping papers.
- Trials in production will be made at FTR before the establishment of the method concerning the determination of the quantity of glues applied to the filters.

5.4 Dilution

The inventory of results has been distributed to the production centers.

5.6 Burley Treatment

This study is pending.

5.7 Kitchen and Pre- and After-cutting Solutions

A report on this subject will be established.

5.8 Production of Starch Glue

- A report on the existing methods will be issued.
- A trial has been made in Bergen op Zoom with the preparation method used in Neuchâtel.

5.9 Tobacco Weights

A study has been made to find out and explain the differences between the tobacco weights specified and the tobacco weights realised, on specification level. The different types of blends and equipments have been taken into consideration (see memo THB to JBB dated 3.10.1980).

5.10 New Processing Depts PMG Berlin and PMH Bergen op Zoom

A report on the meeting held in Berlin on 11/12th August has been issued (dated 19.9.1980).

6. PME METHODS

6.1 Three supply material methods have been reviewed (Nos 10, 11, and 23).

6.1 Four new methods have been distributed:
No 134 Check of menthol solutions
No 210 Tobacco moisture by oven drying
No 211 Filling power
No 212 Sieve test

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